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NSN: 5180-14-485-2212

RED BARN MACHINE

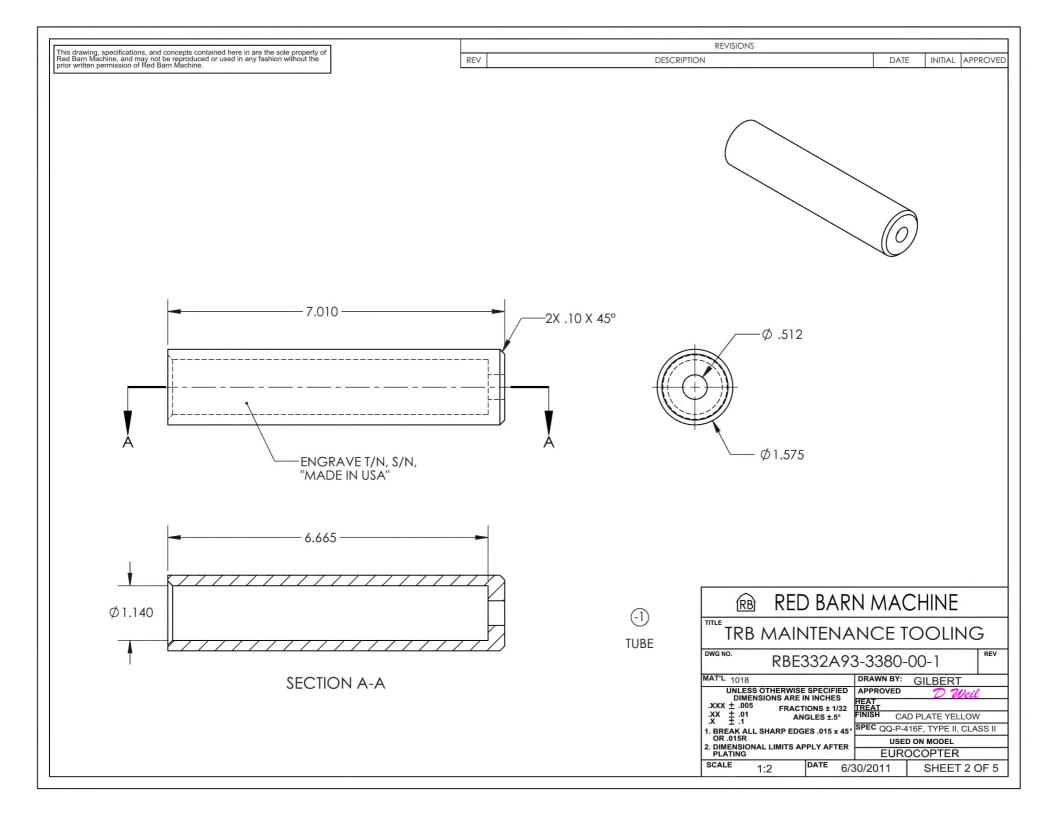
TRB MAINTENANCE TOOLING

REV

DWG NO. RBE332A93-3380-00

ASS QT										_
	ASSY QTY	ASSY QTY	B/O	Part #	UNIT	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	MA
									_	-l .x
				-1	1	TUBE	1018	Ø1-5/8 X 7-1/8	2	, x
				-3	1	BOLT	4140	Ø1-1/4 X 7-1/4	3	X
				-5	1	CONE	1018	Ø1-1/4 X 2-7/8	4	,
				-7	1	STUD	STEEL	M12 x 1.5 MCMASTER-CARR #98861A545 (MODIFIED)	5	2.
			B/O	-9	1	NUT	STEEL	M12 x 1.5 MCMASTER-CARR #91415A125	1	S

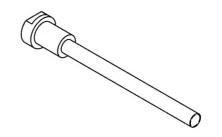
	MAT'L		DRAWN BY: GILBERT						
	UNLESS OTHERWISE : DIMENSIONS ARE IN	INCHES	APPROVED D Weil						
	.XXX ± .005 FRACTION	ONS ± 1/32	HEAT TREAT FINISH						
_									
	OR .015R 2. DIMENSIONAL LIMITS APP	OLV AETED	USED ON MODEL						
	PLATING PLATING	LIAPTER	EUROCOPTER						
	SCALE 1:3	DATE 6/3	30/2011	SHEET 1 OF	5				

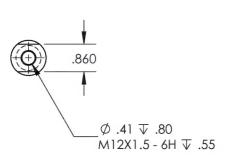


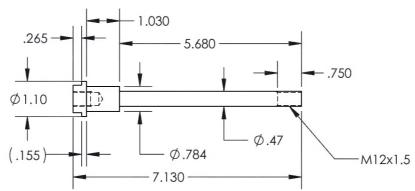
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 REVISIONS

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 DESCRIPTION
 DATE
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 APPROVED







(-3

BOLT



TRB MAINTENANCE TOOLING

DWG NO. RBE332A93-3380-00-3

MAT'L 4140

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/32
.XX ± .01 ANGLES ±.5°
.X ± .1 SPEC OO.P.418E TYPE II. 6

.XX ± .01 ANGLES ±.5° INISH CAD PLATE YELLOW

1. BREAK ALL SHARP EDGES .015 x 45° SPEC QQ-P-416F, TYPE II, CLASS II

USED ON MODEL

2. DIMENSIONAL LIMITS APPLY AFTER EUROCOPTER

SCALE 1:3 DATE 6/30/2011 SHEET 3 OF 5

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> -5) CONE

TRB MAINTENANCE TOOLING DWG NO. RBE332A93-3380-00-5 DRAWN BY: GILBERT MAT'L 1018 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 TREAT TREAT TREAT FINISH .X ± .1 SPEC BLACK OXIDE 1. BREAK ALL SHARP EDGES .015 x 45° SPEC OR .015R USED ON MODEL 2. DIMENSIONAL LIMITS APPLY AFTER PLATING EUROCOPTER SCALE DATE 5/2/2011 SHEET 4 OF 5 1:1

